

**ISSUED FOR MANUFACTURE**  
 STEWART & STEVENSON POWER PRODUCTS, LLC  
 7403 HOUSTON HWY. • VICTORIA TX 77904  
 JOB # V1828, V1924  
 QTY (PER JOB) 1 QTY (TOTAL) 2  
 DATE 02-12-2010  
 APPROVED [Signature]

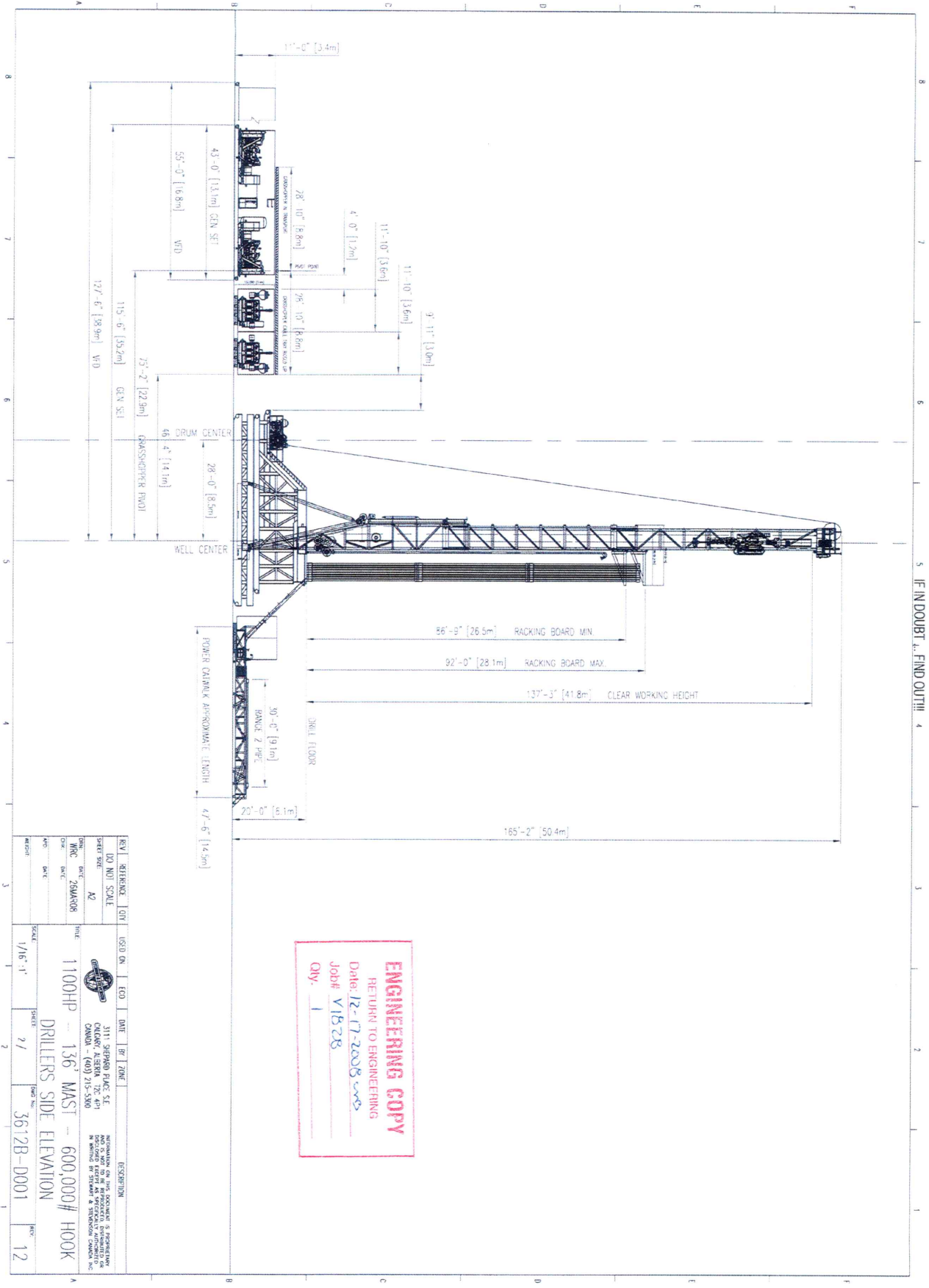
**REVISED DRAWING**

**GENERAL NOTES**  
 1. ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE IN INCHES.  
 2. DIMENSIONS TO FACE UNLESS NOTED OTHERWISE.  
 3. DIMENSIONS TO CENTER UNLESS NOTED OTHERWISE.  
 4. DIMENSIONS TO SURFACE UNLESS NOTED OTHERWISE.  
 5. DIMENSIONS TO CENTERLINE UNLESS NOTED OTHERWISE.  
 6. DIMENSIONS TO CENTERLINE UNLESS NOTED OTHERWISE.  
 7. DIMENSIONS TO CENTERLINE UNLESS NOTED OTHERWISE.  
 8. DIMENSIONS TO CENTERLINE UNLESS NOTED OTHERWISE.  
 9. DIMENSIONS TO CENTERLINE UNLESS NOTED OTHERWISE.  
 10. DIMENSIONS TO CENTERLINE UNLESS NOTED OTHERWISE.

**UNLESS OTHERWISE SPECIFIED**  
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NO.	DATE	BY	DESCRIPTION
0	6/22/09	CMB	ISSUED FOR MANUFACTURE
1	6/22/09	CMB	ISSUED FOR MANUFACTURE
2	6/22/09	CMB	ISSUED FOR MANUFACTURE
3	6/22/09	CMB	ISSUED FOR MANUFACTURE
4	6/22/09	CMB	ISSUED FOR MANUFACTURE
5	6/22/09	CMB	ISSUED FOR MANUFACTURE
6	6/22/09	CMB	ISSUED FOR MANUFACTURE
7	6/22/09	CMB	ISSUED FOR MANUFACTURE
8	6/22/09	CMB	ISSUED FOR MANUFACTURE
9	6/22/09	CMB	ISSUED FOR MANUFACTURE
10	6/22/09	CMB	ISSUED FOR MANUFACTURE

**STEWART & STEVENSON POWER PRODUCTS, LLC**  
 7403 HOUSTON HWY. • VICTORIA TX 77904 • (409) 575-2000  
**ALLIS-CHALMERS DRILLING**  
 RIG #1 & RIG #2  
 SCALE: 1" = 10'-0"  
 SHEET NO. V09-1828-255  
 OF 2



IF IN DOUBT, FIND OUT!!!

**ENGINEERING COPY**  
 RETURN TO ENGINEERING  
 Date: 12-17-2008  
 Job# V1528  
 Qty: 1

REV.	REFERENCE	QTY	USED OK	ED	DWT	BY	ZONE	DESCRIPTION
1	DO NOT SCALE							311 SERRAVALLO PLACE S.E. SUITE 200 VANCOUVER, BRITISH COLUMBIA CANADA V6J 4G9 (403) 215-5300
2	SCALE							1100HP - 136 MAST - 600,000# HOOK DRILLERS SIDE ELEVATION
3	SCALE							5612B-0001
4	SCALE							12